

Work Order ID 53229

Page 1

October 27, 2009 3:06:56 PM

Item ID: D3007-041

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Strut

Start Date: 27/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 05/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: B1Date: 09/10-27 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3007	Rev A1

100



Small Fab

Small Fab

Memo

Small Fab

Assemble as per Dwg D3007

0.00

110



QC5- Inspect part completeness to step on W/O

0.00

25 Oct 10 B8

QC

Quality Control

Memo

0.00

(S) f

120

Identify as per dwg & Stock Location: 271

0.00

Packaging

Packaging

Memo

0.00

9/10/28 F0 SP

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Page 2

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Start Date: 27/10/2009 Start Qty: 1.00



Cust Item ID:

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

09/10/29 HJ

PL 09-10-28

Picklist Print

Page 1

October 27, 2009 3:07:03 PM

Work Order ID: 53229



Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3007-1RevA1



Manufactured

No

100

Each

1.0000

1.0000

*Ergo 9/10/28*

Strut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST

1

39212

1

D2012-107RevC



Manufactured

No

100

Each

64.0000

1.0000

*Ergo 9/10/28*

Clevis

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST

64

33585

8

40274

16

45074

2

46634

38

D2022-101RevN/A



Manufactured

No

100

Each

576.0000

2.0000



Spacer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST504

576

45885

376

50746

100

52325

100

2

Picklist Print

Page 2

October 27, 2009 3:07:03 PM

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Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-10A



Purchased

No

100

Each

109.0000

1.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	109	
103962	8	
108986	9	
111425	92	

AN960JD416



Purchased

No

100

Each

4,652.000

1.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	4652	
108161	519	
110523	340	
111279	101	
111916	482	
112314	3210	
16941	0	

Picklist Print

Page 3

October 27, 2009 3:07:03 PM

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Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 		Purchased		No		100	Each	5,933.000	1.0000		<i>EP09/10/28</i>	

Nut

WarehouseLocation

Main Warehouse

ST	5933
110507	184
111827	5740
112314	9
15924	0

D2705RevA



Manufactured

Support Bracket

Loc QtyLoc Code*EP09/10/28*WarehouseLocation

Main Warehouse

ST	18
36329	18

EP09/10/28

Picklist Print

Page 4

October 27, 2009 3:07:03 PM

Work Order ID: 53229



Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

SL69-BS



Purchased

No

100

Each

139.0000 1.0000



Ball Stud

Warehouse Loc Qty Loc CodeLocation

Main Warehouse

ST	139	
109239	5	
110685	34	
112061	100	

D3015-3RevB



Manufactured

No

100

Each

326.0000 1.0000



Locknut

Warehouse Loc Qty Loc CodeLocation

Main Warehouse

ST	126	
43758	26	
44446	49	
48238	51	

Main Warehouse

ST59	200	
51711	200	

Picklist Print

Page 5

October 27, 2009 3:07:03 PM

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Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

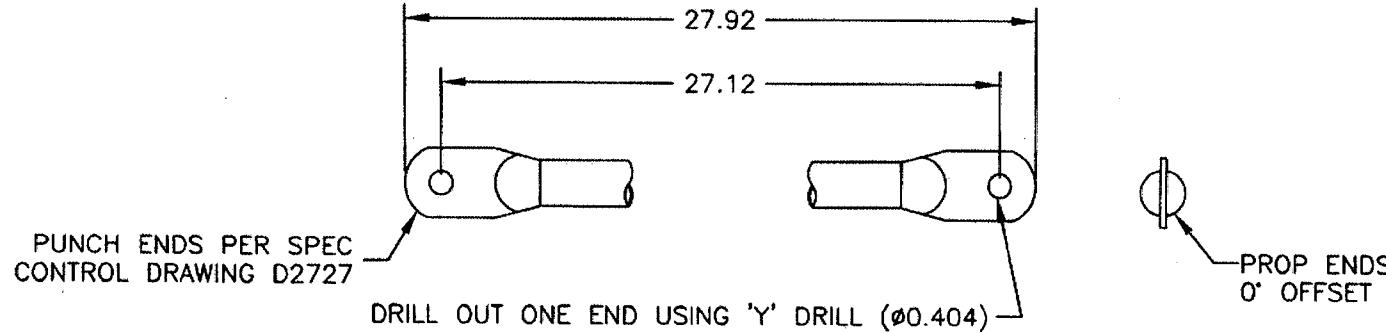
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 		Purchased		No		100	Each	1,565.000	1.0000		EJ 09/10/28	

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

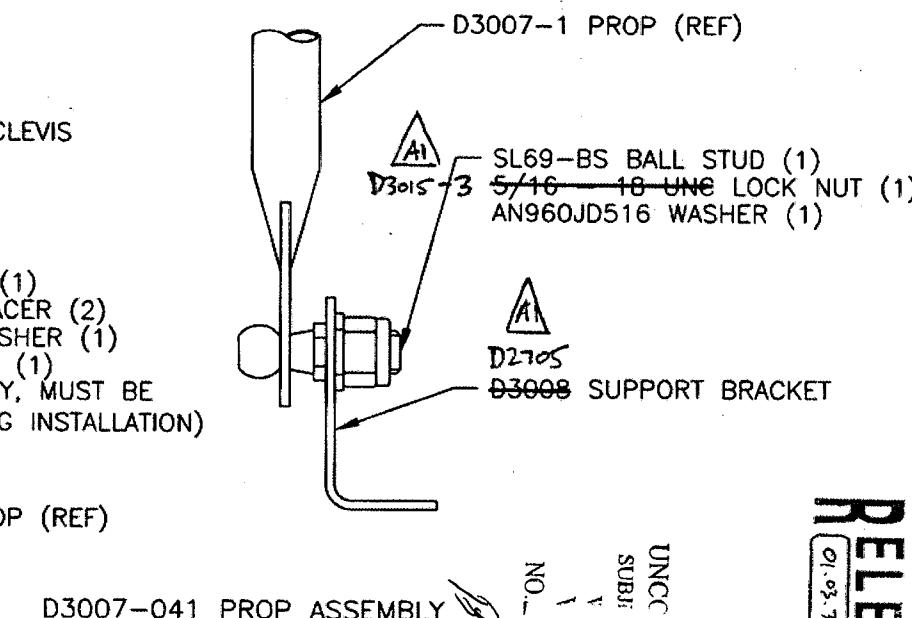
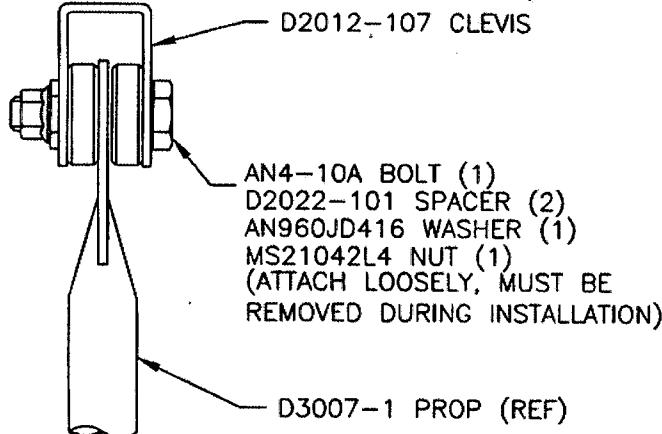
Main Warehouse

ST	1565	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	151	I
112828	500	



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		D3007	SHEET 1 OF 1
01.03.22		TITLE PROP ASSEMBLY	SCALE 1:2
A		01.03.22 NEW ISSUE	
A1	CP 01.05.04	CHANGE TO D2705 & D3015-3	

RELEASED
01.05.04
CP

COPY
SUBJ:
NO.
53229
D09/02

